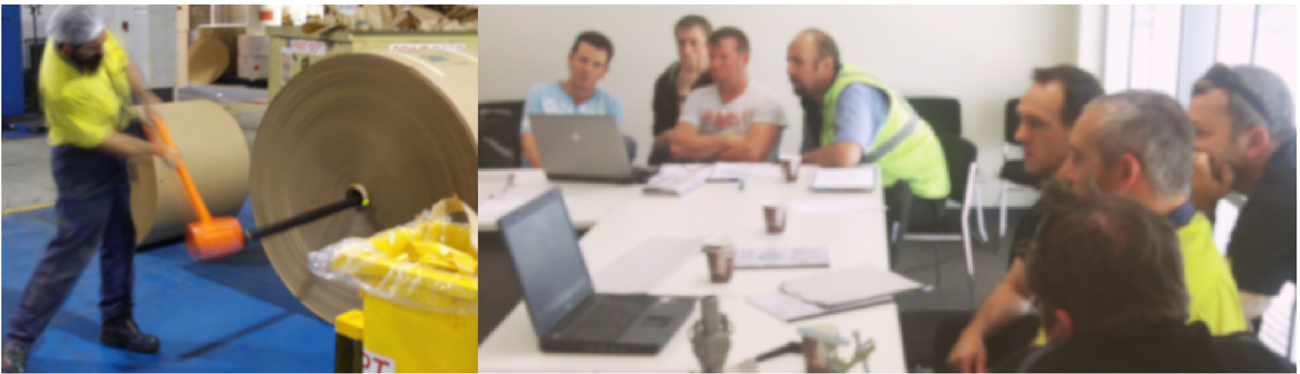




# 'Action Mapping' Process Improvement - Fast!



*Changeover Reduction Program, Packaging Company*



**Why Value Stream Map,  
When You Can 'Action Map'!**

# Action Mapping for Improvement

'Performance Frameworks are delighted to introduce 'Action Mapping' as a powerful methodology to improve your processes, Fast.

**Action Maps are like a 'Super-Time-Lapse'** giving a ring-side seat into everything that happens over a full-day - from multiple viewpoints. We capture everything, speed up the dull bits, focus on the important events, and let everyone 'Go to the Gemba' and observe performance with a view to improvement.

Why spend constructing detailed 'Value Stream Maps' - and missing important things - when you can see everything that happens in with 'Action Maps'?

Our Action Mapping program delivers:

1. **Performance Improvement Fundamentals Workshop** - so your teams know how to use Action Maps for dramatic improvements and results.
2. Up to **Four 'Action Maps'** of critical processes - whole shifts, whole days.
3. **Project Execution Workshop** - so your teams know to make improvements from analysing their Action Maps.
4. **Implementation Guides** covering Lean Seven Wastes, 5S/6S, Results Improvement - Safety, Quality, Delivery, Cost, Productivity, Sustainability.

We help your teams identify improvement opportunities from your Action Maps and support successful Project Execution to deliver results.

Feature	How	Outcomes
<b>Engagement</b>	4-hr Workshop for 8-16 Frontline staff	<b>Lean Skills Teamwork Skills</b>
<b>Trust</b>	2-hr Workshop for Leadership Team	<b>Leadership Skills 'The Covenant'</b>
<b>See Opportunities</b>	Action Maps: Focussed Time-Lapse	<b>Identify 'Seven Wastes' Identify Bottlenecks</b>
<b>Identify Solutions</b>	Project Workshop Application Guides	<b>Successful Projects</b>



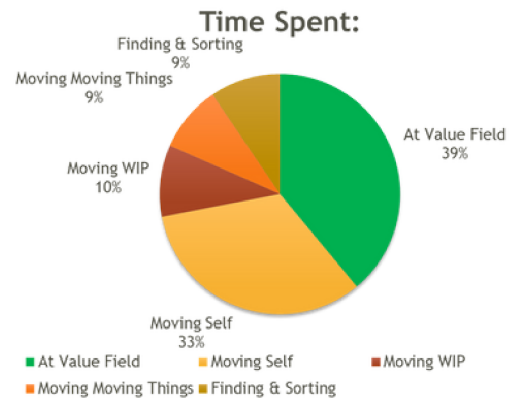
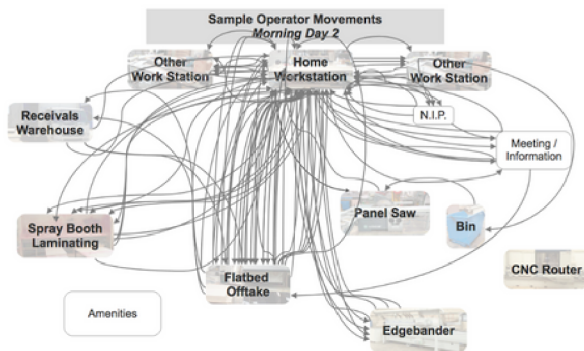




# Action Map Analysis

‘Action Maps’ show everyone what is happening. **Problems become obvious.** We can easily see bottlenecks, waste, duplication, mistakes. Best of all, we can **identify ‘Better Practice’** and share the better way widely.

Teams ‘analyse’ Action Maps by watching, discussing and brainstorming. **You will be amazed at how quick your teams engage in improvement activities.** With Action Maps we create ‘Spaghetti Diagrams’, measure cycle times, lead times and piece-rates - anything you can imagine to improve your process.



# Application Guides

Initial delivery and analysis of ‘Action Maps’ is just the start of an improvement journey. Action Maps invite deep analysis and reflection - over many weeks and months. To help analyse Action Maps, we provide ‘Application Guides’ that teach improvement principles, identify problems, and a range of possible solutions to implement. Application Guides are available for:

- Safety:** Includes sections on 'Identifying Safety Hazards', 'Identifying Safety Hazards to Address', and 'Action Learning Safety'.
- Quality:** Includes sections on 'Identifying Quality Hazards to Address' and 'Action Learning Quality'.
- Delivery:** Includes sections on 'Identifying Quality Hazards to Address' and 'Action Learning Delivery'.
- Standardise - Seikutsu:** Features a graph showing 'Economic Order Quantity' with 'Order Cost', 'Total Cost', and 'Holding Cost' curves. It also includes a photo of a 'Urea Intermediate jig: clamps and magnets'.

## KPI Results Improvement

See ways to improve Safety, Quality, Delivery, Cost, Production and Sustainability.

## 5S/6S Program

Implement 5S/6S for a specific process or product for visible results.

## Seven Wastes Program

Identify and reduce Transport, Excessive inventory, Motion, Waiting, OverProduction, OverProcessing and Defects.

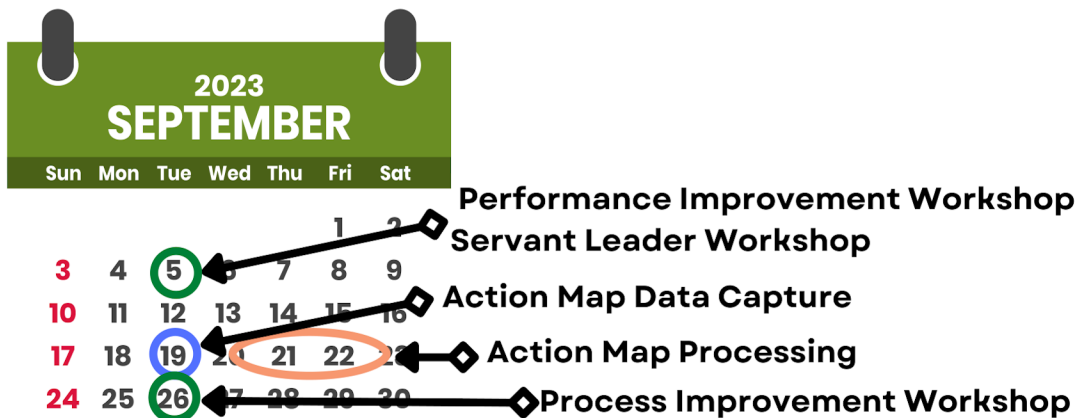
## Quick Changeover Program

Reduce changeover times.

# Action Map Program

The Action Mapping Program has been designed to comply with all relevant State & Commonwealth legislation and principles that govern video capture, privacy and confidentiality. **The Action Map Program will differ in each jurisdiction** - the sample timetable below is applicable for NSW and ACT.

Contact Glen for a sample program in your State or Territory.



## Delivery Locations

Action Mapping Programs are available anywhere across Australia and New Zealand. Please contact Glen for a cost estimate for your location.

## Program Cost

Your time is valuable, the time of your people is valuable - time costs. Our programs are effective and deliver value for money. Everything we do is designed to provide maximum impact and best value. Here is the indicative cost of an Action Mapping Program:

Standard Action Map Program	\$P.O.A. +GST, T&A
Workshops	1. Performance Improvement (1/2 day) 2. Servant Leadership (1/2 day) 3. Process Improvement (1 day)
Four Action Maps	'Green Stream Thinking' (GST) Analysis Map critical GST processes
Application Guides	5S/6S, KPI Improvement (SQDCPE), Seven Wastes, Quick Changeover